



2 PART STAMP MIX

MANUFACTURER

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DESCRIPTION

2 PART STAMP MIX is a combination of CEMTEC UNIVERSAL POLYMER liquid and 2 PART STAMP MIX powder that can be placed horizontally or vertically to existing masonry and concrete surfaces. The material is placed approx 3/8" thick and then stamped with a stamping mat or tool to create a variety of impressions such as stone, brick, tile, etc. The product can be used on interior or exterior floors, driveways, patios, pool decks, etc.

SURFACE PREPARATION

All surfaces shall be clean and free of dirt, dust, paint, sealers, form release, curing agents, grease, oil or any thing that would inhibit mixed material from coming into contact with the open pores of the substrate. Any anti-adherent must be removed mechanically. Pressure washing, sand blasting, water blasting, grinding & shot blasting are a few good methods for removal. On existing surfaces not burdened with these anti-adherents, pressure washing coupled with acid etching should be considered, especially on smooth, steel troweled or formed concrete. Saturate the substrate with water and allow to absorb. Blow or broom off any puddled water before application. This will give you a saturated, surface dry (SSD) substrate.

MIXING & APPLICATION

1) Bonding Primer: Begin with a properly prepared, SSD substrate. Mix CEMTEC UNIVERSAL POLYMER CONCENTRATE 1 to 1 with water. Scrub polymer into the surface with a medium to stiff brush or broom. Make sure to cover all areas that will be receiving the stamp mix. Leave no puddles. Allow this primer to dry to a clear film. Do not walk on the dried primer unless wearing spikes or golf shoes so as not to pull up any primer film.

2) Mix 2 gallons of clean cool water to 1 gallon UNIVERSAL POLYMER CONCENTRATE in a clean pail. Blend together thoroughly. Measure out 3 ½ to 4 quarts of this mixture and add to clean mixing pail. Blend in 1 color pigment pack and slowly add 50 lbs. of 2 PART STAMP MIX powder. Mix approx 1 minute to a smooth, lump free consistency. Place material onto primed surface and screed to desired thickness with gauge rake. Smooth out the surface with a fresno type trowel. Allow the placed material to firm up to accept stamping tool. Fill a metal pump up sprayer with liquid release agent. (8 ounces CEMTEC LIQUID RELEASE AGENT CONCENTRATE mixed with 5 gallons mineral spirits) Fog the stamp tool with liquid release. Fog placed material with liquid release (only the immediate area to be stamped). Lay down stamp tools and press down to imprint the pattern. Remove stamp tools and allow to cure 24 hours.

3) Antiquing: Dilute Acrylic Sealer 1:1 with Xylene. Add desired amount of color pigment pack powder and mix thoroughly. Using a strainer, fill metal pump up sprayer with antiquing solution and spray on surface. Allow antiquing solution to dry, then apply 2 coats of non diluted Acrylic Sealer. Allow to cure 7 days before allowing vehicular traffic.

PACKAGING

UNIVERSAL POLYMER CONCENTRATE:
5 gallon, 55 gallon

2 PART STAMP MIX:
50 lb bag
natural white

CEMTEC ACRYLIC SEALER
5 gallon, 55 gallon

LIQUID RELEASE AGENT CONCENTRATE
8 ounce bottle

COLOR PIGMENT PACKS
1 lb 25 colors



2 PART STAMP MIX

COVERAGE

50 lb. STAMP MIX powder will cover approx. 16 sq. ft. @ 3/8".

TECHNICAL DATA

COMPRESSIVE STRENGTH

ASTM C-109

7 day 3750 PSI

28 day 4080 PSI

ABRASION RESISTANCE ASTM C-944

1 day 1 grams lost

7 day 1 grams lost

TENSILE STRENGTH ASTM C-190

1 day 280 PSI

7 day 560 PSI

28 day 890 PSI

FLEXURAL STRENGTH ASTM C-78

7 day 850 PSI

28 day 1500 PSI

SHEAR BOND

ASTM C-882 Modified

7 day 1100 PSI

28 day 1650 PSI

Mortar scrubbed into substrate

PRECAUTIONS

Contains Portland cement; avoid eye contact or prolonged contact with skin. Wash thoroughly after handling. In case of eye contact, flush with water for 15 minutes, Consult a physician immediately. Keep out of reach of children. Contains free silica - DO NOT breathe dust. May cause delayed lung injury. Follow OSHA safety and health standards for crystalline silica (quartz). See material safety data sheet for detailed information.

HANDLING

Do not allow UNIVERSAL POLYMER mixtures to freeze.

Apply between 40 F and 100 F.

Allow 4-7 days of curing time

before allowing vehicular traffic.

Keep placed material from freezing for 48 hours.

Acrylic Sealer is flammable. Use in well ventilated areas!

Adding more water than recommended when diluting Universal Polymer will negate any guarantees and will be extremely detrimental to the performance of the finished product.