VINYL CONCRETE PATCH

Fast Setting Formula



MANUFACTURER

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DESCRIPTION

A scientifically formulated blend of Portland cement, graded sand, vinyl polymer and other ingredients for patching and resurfacing concrete and masonry. Designed for faster initial set and early strength gain for faster turnaround. Apply outdoors & indoors. Can be troweled on horizontal or vertical surfaces. Simply add water.

SUGGESTED USES

- * Patch or resurface
 - worn, pitted walks and drives
- Level uneven concrete floors and slabs
- Repair crumbling or deteriorated mortar joints
- Patch and repair stucco surfaces

PREPARATION

All surfaces should be clean and free of oil, dirt; paint, grease, sealers, gasoline, etc., before applying mix. Dampen the existing concrete surfaces completely. Remove standing water.

MIXING

Fast Setting Vinyl Concrete

Patch can be mixed in a 5 gallon pail using a 1/2" drill and mixing paddle. (be careful not to over mix or whip air into product). Add 3 1/2 quarts of cool clean water to pail. Slowly add 50 lbs. powder while mixing. Adjust water to desired consistency by adding up to 1/2 quart more water. Let material stand or "slake" for 2 minutes, then remix. Place material immediately as it will set in approx. 20 minutes. (75° F).

PACKAGING & YIELDS

One 50 pound bag covers approximately 25 sq. ft. 1/4" thick. Packaged in 50lb. polylined bags.

FOR BEST RESULTS

Use only when temperature is 40 F. and rising. In cool weather, use warm (not hot) water for mixing. Apply freshly mixed Vinyl Concrete immediately. Mix only as much as can be applied within 10-15 minutes or less. Recommended application is 1/8 to 1/2" thick for repairs over 1/2" thick, allow approximately 30 minutes drying time in between layers for best results. The addition

of 20 lbs of 1/4" pea gravel may be added per 50 lb. bag for placing up to 2 1/2" thick sections.

Curing is not necessary;

however in hot, windy or sunny conditions, covering the repair patch with plastic will help eliminate surface cracks.

TECHNICAL DATA

Compressive Strength

ASTM C-109

6 hour 530 PSI 24 hours 1895 PSI 7 days 3850 PSI 28 days 5850 PSI

Set time @ 70º F (Gilmore)

Initial set 22 min.

Final set 40 min.

Bond Strength ASTM C-882 (modified)

7 days 650 PSI 28 days 1375 PSI

Tensile Strength ASTM C-496

28 days 460 PSI

Flexural Strength ASTM C-78

28 days 450 PSI

CLEANUP

Clean up is easy with soap and water. Rinse tools before material hardens.

PRECAUTIONS

Contains Portland cement; avoid eye contact or prolonged contact with skin. Wash thoroughly after handling. In case of eye contact, flush with plenty of water at least 15 minutes. Consult a physician immediately. Keep out of reach of children. Contains free silica – DO NOT breathe dust. May cause delayed lung injury. Follow OSHA safety and health standards for crystalline silica (quartz). See material safety data sheet for detailed information.

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